



Dart Aerospace Ltd.
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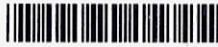
D2521
Job Sheet 176364



Part No: D2521

Job Qty: 10 ea

Part Name: Individual Bearpaw



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/27/18

Type: Stock

Description:

Note: DWG REV J IPP Rev:A 08-10-01 New Manufacturing Method JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Container		PL 18/05/01
120	Waterjet	10 pcs	4/27/18	4/27/18	0.00	3.77	Waterjet 2 OMAX		DAS 18/05/01
130	CNC Vertical Machining	10 pcs	4/27/18	4/27/18	0.39	17.36	HAAS 1		52 18/06/19
140	QC	10 pcs	4/27/18	4/27/18	0.00	0.00	QC2		9-89 18/06/19
150	QC	10 pcs	4/27/18	4/27/18	0.00	0.00	QC8		9-89 18/06/19
160	Packaging	10 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3		9-89 18/06/19
170	QC21-SA	10 Ea	4/27/18	4/27/18	0.00	0.00	QC21		9-89 18/06/19

Part Op 120 - Cut Blank as per D2521 blank file

Descriptions: 130 - 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio and Dwg D2521 Identify as D2521

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	70 sf (7 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB10	70	1,690	0

Part Specifications

Specifications could not be found.

Plex 4/20/18 3:23 PM Dart.Gagnon.Michelle



Container No: S067601



Part: D2521

Job No: 176364

Serial No/Batch: S067601

Revision:

Inspector:

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Date: 05/02/18

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